



5Eleven DesignZ, LLC

Email: Superjet511@yahoo.com

Phone: 734-719-0311

Installation Guide

BX1880, BX2380, BX2680, BX23S

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.

Video link to the installation process can be found here: <https://youtu.be/SalQuJRKKU8>



Qty: 2 - 5/16" Clevis
Pin



Qty: 2 - 3/8" Cotter
Pin



Qty: 4 - 5/16" SS
Washer

Required / suggested tools:

Spring clamps
Permanent marker
Center punch
Hammer
1/8" drill
11/32" drill
Drill motor

wrenches or socket wrenches for pivot bolts

Below is the process for installing your grill guard on your tractor.

- 1) Start by removing the grey factory guard insert by removing the hardware at the pivot point. Retain the hardware.
- 2) Place the 511 guard onto the factory brush guard utilizing the lower holes in the factory frame at the pivot location and replace the hardware removed during step 1.
- 3) Once the guard is positioned properly hold it in place by clamping the 511 guard to the grey uprights of the factory guard. Rubber tipped spring clamps work well to hold it in place.
- 4) Mark each side of the factory brush guard's uprights through the hole on each of the flanges on the 511 guard using a permanent marker.
- 5) Remove the clamps and rotate the 511 guard forward temporarily to allow for drilling the holes on each side.

- 6) Using a center punch, punch each side of the factory guard in the center of the circle marked during step 4.
- 7) Start out by drilling a pilot hole with a small drill (1/8" works well) followed by a 1 1/32" drill. Any type of cutting fluid or oil aids in the drilling.
- 8) Rotate the 511 guard back into position and place one of the washers onto the clevis pin then install it from the outside through the 511 guard and factory guard uprights, then a flat washer, followed by the cotter pin. Repeat for the other side.
- 9) Installation is now complete.



Completed Installation