

## Grill Guard Installation Guide

3033R, 3038R, 3039R, 3045R, & 3046R

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.



Qty: 2 - M12 x 25mm Flanged Head Screw



Qty: 2 - M12 x 50mm Flanged Head Screw



Qty: 6 - 12 mm Washers



Qty: 4 - M12 Nylon Lock Nut



Qty: 2 - 1/2 x 1" Button Head Screw



Qty: 2 - 5/16" Washer



Qty: 2 - 5/16" Nylon Lock Nut

Below is the process for installing the 511 grill guard on your tractor.

- 1) Remove the 12mm bolts at the pivot location of the factory guard.
- 2) Disengage the factory guard's locking pin and remove the upper portion of the factory guard for the mounts.
- 3) On a workbench, place the 511 grill guard into the factory brush guard frame from the back side by tucking the upper portion in the top first, behind the locking pin and rotate it until it is seated against the back of the cross bar on the factory guard.
- 4) Align the holes in the upper flanges of the 511 guard with the holes in the sides of the factory guard and install the two upper button head screws from the outside through the frame and flange followed by the flat washers and lock nuts. Do not fully tighten the nuts at this time.
- 5) From the front side, install the two M12x25mm screws through the cross bar of the factory guard and put the nuts on the backside of the 511 guard. Do not fully tighten the nuts at this time.
- 6) Reinstall the factory guard into the mounts, locking the pin to prevent the upper guard from rotating.
- 7) From each of the sides, install the two M12x50mm screws through the factory guard mounts, the upper portion of the factory guard, and the 5ElevendesignZ guard followed by a washer and locknut. If there is sufficient space between the factory guard and the 5ElevendesignZ's mounting tabs, extra washers are included if you choose to use them. Tighten the lock nuts until the desired amount of resistance is felt while pivoting the guard assembly.
- 8) Tighten each of the screws installed in steps 4&5.
- 9) If installing the optional side guards, remove the upper two mounting screws and align the side guards with the holes in the factory guard. Replace the upper screws with the longer ones supplied with the side guard kit along with the others.
- 10) Installation is now complete.

