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Grill Guard Installation Guide

L3130, L3430, L3830, L4330, L4630 & L5030

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.



Qty: 4 - 3/8" x 1" SS
Button Head Screw



Qty: 4 - 3/8" SS
Nylon Lock Nut



Qty: 4 - 3/8" SS
Washer

Required / suggested tools:

Spring clamps
Permanent marker
Center punch
Hammer
1/8" drill
3/8" drill
Drill motor

9/16" wrench or 9/16" socket wrench
7/32" L key (allen wrench)

Below is the process for installing your grill guard on your tractor.

- 1) Place the 511 guard into the factory brush guard from the front while aligning it with the frame of the factory brush guard. It is best to have the front of the guard flush with the face of the factory brush guard frame. Once the guard is positioned properly, hold in place with clamps. Rubber tipped spring clamps work well to hold it in place.
- 2) Mark each side of the factory brush guard through the oval shaped hole on each of the flanges using a permanent marker. Don't mark the lower mounting locations at this time.
- 3) Remove the clamps and the 511 guard temporarily to allow for drilling the holes on each side.
- 4) Using a center punch, punch each side of the factory guard in the center of the oval marked during step 2.
- 5) Start out by drilling a pilot hole with a small drill (1/8" works well) followed by a 3/8" drill. Any type of cutting fluid or oil aids in the drilling. Coating the inside of the holes with touch up paint will help prevent rust.
- 6) Place the guard back into the factory brush guard and loosely install the two upper button head screws from the outside through the frame and flange, then a flat washer, followed by the lock nut.

- 7) Assure that the 511 guard is positioned properly in the up and down position to leave an even gap along the sides and angled portions of the guard.
- 8) Tighten the upper bolts that were installed in step 6.
- 9) Using a center punch, punch each side of the factory guard at the lower mounting locations in the center of the oval shaped hole in the 511 guard.
- 10) Start out by drilling a pilot hole with a small drill followed by a 3/8" drill.
- 11) install the last two button head screws from the front through the frame and flange, then a flat washer, followed by the lock nut. Place the 511 guard back into the factory brush guard and install each of the 4 screws, washers and locknuts and tighten them. Do not overtighten, as stainless steel hardware can be difficult to remove if stretched or a burr is developed within the thread.
- 12) Installation is now complete.



Completed installation