Grill Guard Installation Guide

CX2510 CK2510

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.

Qty: 2 - M10 x 25mm Hex Head Screw	Qty: 2 – M10 Nylon Lock Nut	Qty: 2 - M10 Washer

Required / suggested tools:

Spring clamps
Permanent marker
Center punch
Hammer
1/8" drill
7/16" drill
Drill motor
(2) 17mm wrenches or socket wrenches
19mm wrench or socket wrench

Below is the process for installing your grill guard on your tractor.

1) Remove the upper 2 bolts securing the factory brush guard to the tractor's frame.
2) Place the 511 guard into the factory brush guard behind the crossbar while aligning the oval shaped holes in the lower mounting flange with the bolt holes in the factory brush guard.
3) Temporarily reinstall the bolts removed in step 1. Do not fully tighten these bolts at this time.
4) Position the 511 guard at the desired depth in relation to the frame of the factory guard and hold in place by clamping the upper flanges to the frame. Rubber tipped spring clamps work well to hold it in place.
5) Mark each side of the factory brush guard through the oval shaped holes on the upper flanges of the 511 guard using a permanent marker.
6) Remove the lower bolts, clamps and the 511 guard to allow for drilling the holes on each side.
7) Using a center punch, punch each side of the factory guard in the center of the oval marked during step 6.
8) Start out by drilling a pilot hole with a small drill (1/8" works well) followed by a 7/16" drill. Any type of cutting fluid or oil aids in the drilling. Coating the inside of the holes with touch up paint will help prevent rust.
9) Place the 511 guard into position aligning the drilled holes with the holes in the flanges.
10) Install the hex head screws from the outside through the frame and flange and use the flat washer followed by the lock nut.

11) Reinstall the 2 bolts (removed during step 1) securing the factory brush guard to the tractor's frame and tighten each of the 4 mounting locations.
12) Installation is now complete.

Completed Installation