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Grill Guard Installation Guide

3025E 3025D 3032E 3035D 3038E 3043D

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.



Qty: 2 - 3/8" x 1" SS
Button Head Screw



Qty: 2 - 3/8" SS
Nylon Lock Nut



Qty: 2 - 3/8" SS
Washer

Required / suggested tools:

- Spring clamps
- Permanent marker
- Center punch
- Hammer
- 1/8" drill
- 3/8" drill
- Drill motor
- 9/16" wrench or 9/16" socket wrench
- 7/32" L key (allen wrench)

Below is the process for installing the 511 grill guard on your tractor.

- 1) Loosen the nuts and remove the 2 screws on each side which hold the secure the loader arm brackets to the factory brush guard.
- 2) Place the 511 grill guard into the factory brush guard frame from the front side.
- 3) Align the holes in the lower flanges of the 511 guard with the holes in the sides of the factory guard. Reinstall the two screws that were removed during step 2 on each side and install the nuts. Do not tighten the nuts at this time.
- 4) Moving to the top, position the 511 guard so that the upper mounting flanges are touching the bottom of the upper frame of the factory guard. It is recommended to keep a small gap between the 511 guard and the bars behind it on the factory guard. Once it is in the desired position clamp the flanges on the 511 guard to the factory brush guard.
- 5) Mark each side of the factory brush guard through the oval shaped hole on each of the upper flanges using a permanent marker.
- 6) Remove the clamps and the 511 guard temporarily to allow for drilling the holes on each side.
- 7) Using a center punch, punch each side of the factory guard in the center of the oval marked during step 5.
- 8) Start out by drilling a pilot hole with a small drill (1/8" works well) followed by a 3/8" drill. Any type of cutting fluid or oil aids in the drilling.
- 9) Place the guard back into the factory brush guard and loosely install the 2 screws on each side which hold the secure the loader arm brackets to the factory brush guard along with the nuts.
- 10) install the two upper button head screws from the outside through the frame and flange, then a flat washer, followed by the lock nut.
- 11) Tighten the upper two screws.
- 12) Tighten the 2 lower screws on each side.
- 13) Installation is now complete.



Completed installation