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## Installation Guide

BX1880, BX2380, BX2680, BX23S

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.

Video link to the installation process can be found here: <https://youtu.be/SalQuJRKKU8>



Qty: 2 - 3/8" x 1" SS  
Button Head Screw



Qty: 2 - 3/8" SS  
Nylon Lock Nut



Qty: 2 - 3/8" SS  
Washer

Required / suggested tools:

Spring clamps  
Permanent marker  
Center punch  
Hammer  
1/8" drill  
3/8" drill  
Drill motor

wrenches or socket wrenches for pivot bolts

Below is the process for installing your grill guard on your tractor.

- 1) Start by removing the hardware at the pivot point. Retain the hardware.
- 2) Place the 511 guard insert into the factory brush guard frame utilizing the lower holes in the factory frame pivot location and replace the hardware removed during step 1 and snug the nuts down slightly.
- 3) Once the guard is positioned properly at the desired depth in relation to the factory guard, hold it in place by clamping the 511 guard to the frame of the factory guard. Rubber tipped spring clamps work well to hold it in place.
- 4) Mark each side of the factory brush guard's frame through the oval shaped hole on each of the flanges on the 511 guard using a permanent marker.
- 5) Remove the clamps and hardware at the pivot point followed by the 511 guard temporarily to allow for drilling the holes on each side.

- 6) Using a center punch, punch each side of the factory guard in the center of the circle marked during step 4.
- 7) Start out by drilling a pilot hole with a small drill (1/8" works well) followed by a 3/8" drill. Any type of cutting fluid or oil aids in the drilling.
- 8) Place the 511 guard back into the factory frame and install the hardware removed during step 5.
- 9) Pivot the 511 guard into position aligning the drilled holes with the holes in the flanges.
- 10) Install the button head screws from the outside through the frame and flange and use the flat washer followed by the lock nut.
- 11) Installation is now complete.



Completed Installation