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## Installation Guide

B2650 & B3350 Grill Guard

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.

Video link to the installation process can be found here: <https://youtu.be/46ltbODnsS4>



Qty: 4 - 3/8" x 1" SS  
Button Head Screw



Qty: 4 - 3/8" SS  
Nylon Lock Nut



Qty: 4 - 3/8" SS  
Washer

Required / suggested tools:

Spring clamps  
Permanent marker  
Center punch  
Hammer  
1/8" drill  
3/8" drill  
Drill motor

9/16" wrench or 9/16" socket wrench  
7/32" L key (allen wrench)

Below is the process for installing your grill guard on your tractor.

- 1) Place the 511 guard into the factory brush guard from the front while positioning it evenly in the factory brush guard. It is best to have the front of the guard flush with the face of the factory brush frame. Once the guard is positioned properly hold in place with clamps. Rubber tipped spring clamps work well to hold it in place.
- 2) Mark each side of the factory brush guard's upper cross bar through the oval shaped hole on each side of the upper flange using a permanent marker. Don't mark the lower mounting locations at this time.
- 3) Remove the clamps and the 511 guard temporarily to allow for drilling the holes on each side.
- 4) Using a center punch, punch each side of the factory guard in the center of the oval marked during step 2.
- 5) Start out by drilling a pilot hole with a small drill (1/8" works well) followed by a 3/8" drill. Any type of cutting fluid or oil aids in the drilling.
- 6) Place the guard back into the factory brush guard and loosely install the two upper button head screws from the outside through the frame and flange, then a flat washer, followed by the lock nut.

- 7) Slightly snug the upper two screws. This will allow the guard to move for positioning of the lower mounting flanges.
- 8) Adjust the 511 guard to the desired depth and hold in place using clamps.
- 9) Mark each side of the factory brush guard through the oval shaped hole on each of the lower flanges using a permanent marker.
- 10) Remove the clamps and the 511 guard temporarily to allow for drilling the holes on each side.
- 11) Using a center punch, punch each side of the factory guard in the center of the oval marked during step 9.
- 12) Start out by drilling a pilot hole with a small drill followed by a 3/8" drill. Coating the inside of the holes with touch up paint will help prevent rust.
- 13) Place the 511 guard back into the factory brush guard and install each of the 4 screws, washers and locknuts tighten them. Do not overtighten, as stainless steel hardware can be difficult to remove if stretched or a burr is developed within the thread.
- 14) Installation is now complete.



Completed Installation