



## Grill Guard Installation Guide

3033R, 3038R, 3039R, 3045R, & 3046R

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.



Qty: 2 - M12 x  
25mm Flanged  
Head Screw



Qty: 2 - M12  
Nylon Lock Nut



Qty: 2 - 5/16 x  
1" Button  
Head Screw



Qty: 2 - 5/16  
Washer



Qty: 2 - 5/16  
Nylon Lock Nut

### Required / suggested tools:

16mm wrench or socket wrench

19mm wrench or socket wrench

3/16" L key (allen wrench)

Below is the process for installing the 511 grill guard on your tractor.

- 1) Disengage the factory guard's locking pin and rotate the factory guard to the forward position.
- 2) Place the 511 grill guard into the factory brush guard frame from the back side by tucking the upper portion in first and rotating it until it is seated against the back of the cross bar on the factory guard.
- 3) Align the holes in the upper flanges of the 511 guard with the holes in the sides of the factory guard and install the two upper button head screws from the outside through the frame and flange followed by the flat washers and lock nuts. Tighten the nuts.
- 4) From the front side, install the two M12x25mm screws through the cross bar of the factory guard and put the nuts on the backside of the 511 guard. Tighten the nuts.
- 5) Rotate the upper guard back until the locking pin engages.
- 6) If installing the optional side guards, remove the upper two mounting screws and align the side guards with the holes in the factory guard. Replace the upper screws with the longer ones supplied with the side guard kit along with the others.
- 7) Installation is now complete.

