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Grill Guard Installation Guide

2210, 2305, 2320, 2520, 2027, 1st generation 2025R, 1st generation 2032R

Thank you for your purchase! We want you to be completely satisfied with our products. If you have any questions or concerns, please reach out via the contact information above and we will do all that we can to assure your experience with us is a positive one.



Qty: 2 – M12
Nylon Lock Nut



Qty: 2 - M12 x
50mm Flanged
Head Screw



Qty: 2 – 5/16 x
1" Button
Head Screw



Qty: 2 – 5/16
Washer



Qty: 2 – 5/16
Nylon Lock Nut



Qty: 2 – Large
Washer

Required / suggested tools:

16mm wrench or socket wrench

18mm wrench or socket wrench

½" wrench or socket wrench

3/16" L key (allen wrench)

Below is the process for installing the 511 grill guard on your tractor.

- 1) Disengage the factory guard's locking pin and rotate the factory guard to the forward position.
- 2) Remove the large pivot screws from the bottom of the factory guard while holding it from falling.
- 3) Place the 511 grill guard onto the factory brush guard frame aligning it with the lower pivot holes.
- 4) Install the longer pivot screws provided with the 511 guard on each side placing the provided washers between the 511 guard and the outside of the factory guard. Do not tighten the nuts at this time.
- 5) Pivot the upper portion of the 511 guard so that it fits flush with the face of the factory guard and there is a gap between the upper cross bar and the 511 guard and hold in place using clamps on the flanges.
- 6) Install the two upper button head screws from the outside through the frame and flange of the 511 guard followed by the flat washers and lock nuts. Tighten the nuts.
- 7) Begin to tighten the pivot screws while rotating the upper portion of the guard back and forth until the desired amount of resistance is achieved.
- 8) Rotate the upper guard back until the locking pin engages.
- 9) Installation is now complete.



Completed installation